



Dart Aerospace Ltd.
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RBEM672V4010103
Job Sheet 178186



005793

Part No: RBEM672V4010103

Job Qty: 1 ea

Part Name: TRB Angle Measurement



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/28/18

Job Tracking No:

Due Date: 10/4/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM672V4010103 Rev.1 IPP Rev. A 17.08.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/4/18	0.00	0.00	Start Up Small Fab-4		MCC
110	Small Fab	1 pcs		10/4/18	0.00	0.00	Small Fab-6		MCC
120	QC	1 pcs		10/4/18	0.00	0.00	QC4		SMIS
130	Packaging	1 pcs		10/4/18	0.00	0.00	Packaging3-1		MCC
140	QC21-SA	1 Ea		10/4/18	0.00	0.00	QC21		MCC

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver. 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1550E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case as per 5-Glue placard
RBEM672V4010103-11 to RBEM672V4010103-7 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
00530443	Depth Caliper 0-300mm / 0-12in (TESA TWIN-CAL IP67)	1 Ea (1 ea)	90-Start up Operation	515141
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	5075949
APP-1550-E	Case	1 Ea (1 ea)	90-Start up Operation	5099372
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	504040
RBEM672V4010103-1	Support Assembly	1 Ea (1 ea)	90-Start up Operation	5116209
RBEM672V4010103-11	Location Placard, Plastic	1 Ea (1 ea)	90-Start up Operation	5107837
RBEM672V4010103-7	Top Foam use in case APP-1550-E	1 pcs (1 ea)	90-Start up Operation	5089375
RBEM672V4010103-9	Bottom Foam use in case APP-1550-E	1 pcs (1 ea)	90-Start up Operation	5089376

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	00530443	1	1	0
	97524A032	4	995	0
	APP-1550-E	1	12	0
	RB41011	1	771	0
	RBEM672V4010103-1	1	0	0
	RBEM672V4010103-11	1	6	0
	RBEM672V4010103-7	1	1	0
	RBEM672V4010103-9	1	1	0



Container No: S116161



Part: RBEM672V4010103

Job No: 178186

Serial No/Batch: S116161

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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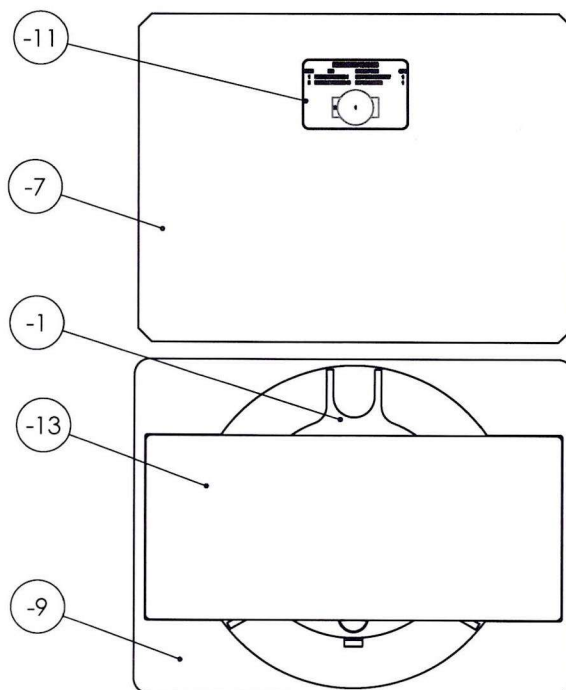
Date: 10/05/18

Part Specifications
Specifications could not be found.

Plex 10/4/18 9:20 AM dart.logan.david

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.		RJC	JAG



NOTE:
REF. AIRBUS T/N M672V4010103, MODIFIED FROM
M672V4010102.

DART AEROSPACE																				
TITLE TRB ANGLE MEASUREMENT																				
DWG NO. RBEM672V4010103	REV 1																			
<table border="1"> <tr> <td>MAT'L</td> <td rowspan="4"> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 </td> </tr> <tr> <td>HEAT TREAT</td> </tr> <tr> <td>FINISH</td> </tr> <tr> <td>SPEC</td> </tr> <tr> <td>DRAWN BY: CLOUGH</td> <td>USED ON MODEL</td> </tr> <tr> <td>CHECKED: DUERFELDT</td> <td>H175</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td></td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td></td> </tr> <tr> <td>APPROVED: GILBERT</td> <td></td> </tr> <tr> <td>SCALE 1:8</td> <td>DATE 6/21/2016</td> </tr> <tr> <td colspan="2">SHEET 1 OF 6</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	HEAT TREAT	FINISH	SPEC	DRAWN BY: CLOUGH	USED ON MODEL	CHECKED: DUERFELDT	H175	OPPS APPR: ANDERSON		QA APPR: LINDSAY		APPROVED: GILBERT		SCALE 1:8	DATE 6/21/2016	SHEET 1 OF 6	
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ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	SUPPORT ASSEMBLY			2
	1		-3		SUPPORT	A36/1018/1020 HR		3
	3	B/O	-5		LATCH W/FOLD-AWAY KNOB	POLYMER	(EESA #CMT.32-18 AE-VO)	2
		B/O	-7	1	TOP FOAM	ETHAFOAM 220, BLACK	1.79 X 14.34 X 18.75 (CASE SOLUTIONS)	4
		B/O	-9	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	5.89 X 14.54 X 18.99 (CASE SOLUTIONS)	5
			-11	1	LOCATION PLACARD	PLASTIC		6
		B/O	-13	1	DEPTH CALIPER 0-300MM / 0-12in		(TESA TWIN-CAL IP67 #00530443) (ARONSON-CAMPBELL #2073593)	1
		B/O	-15	1	CASE	PLASTIC	PELICAN #APP-1550-E	N/S
		B/O		1	PLACARD	ALUMINUM	RB41011 OR RB41009 SEE NOTE	N/S
	ASSY -1							